

DIN EN 71-1:2013-12 (E)

Safety of toys - Part 1: Mechanical and physical properties (includes Amendment A2:2013)

Contents		Page
Foreword		7
Introduction		8
1	Scope (see A.2)	9
2	Normative references	11
3	Terms and definitions	12
4	General requirements	21
4.1	Material cleanliness (see A.3)	21
4.2	Assembly (see A.4)	21
4.3	Flexible plastic sheeting (see A.5 and A.16)	21
4.4	Toy bags	21
4.5	Glass (see 5.7 and A.6)	21
4.6	Expanding materials (see A.7)	22
4.7	Edges (see A.8)	22
4.8	Points and metallic wires (see A.9)	22
4.9	Protruding parts (see A.10)	23
4.10	Parts moving against each other	23
4.10.1	Folding and sliding mechanisms (see A.11)	23
4.10.2	Driving mechanisms (see A.12)	25
4.10.3	Hinges (see A.13)	25
4.10.4	Springs (see A.14)	25
4.11	Mouth-actuated toys and other toys intended to be put in the mouth (see A.15)	26
4.12	Balloons (see 4.3 and A.16)	26
4.13	Cords of toy kites and other flying toys (see A.17)	26
4.14	Enclosures	26
4.14.1	Toys which a child can enter (see A.18)	26
4.14.2	Masks and helmets (see A.19)	27
4.15	Toys intended to bear the mass of a child (see A.20)	28
4.15.1	Toys propelled by a child or by other means	28
4.15.2	Toy bicycles (see A.20)	33
4.15.3	Rocking horses and similar toys (see A.21)	33
4.15.4	Toys not propelled by a child	34
4.15.5	Toy scooters (see A.49)	35
4.16	Heavy immobile toys	36
4.17	Projectiles (see A.22)	36
4.17.1	General	36
4.17.2	Projectile toys without stored energy	37
4.17.3	Projectile toys with stored energy	37
4.17.4	Bows and arrows	37
4.18	Aquatic toys and inflatable toys (see A.23)	38
4.19	Percussion caps specifically designed for use in toys and toys using percussion caps (see A.24)	38
4.20	Acoustics (see A.25)	38
4.20.1	Exposure categories for time-averaged sound pressure levels	38
4.20.2	Emission sound pressure level limits	39
4.21	Toys containing a non-electrical heat source	43
4.22	Small balls (see 5.10 and A.48)	44

4.23	Magnets (see A.51)	44
4.23.1	General	44
4.23.2	Toys other than magnetic/electrical experimental sets intended for children over 8 years	44
4.23.3	Magnetic/electrical experimental sets intended for children over 8 years	44
4.24	Yo-yo balls (see A.52)	45
4.25	Toys attached to food (see A.55)	45
5	Toys intended for children under 36 months	45
5.1	General requirements (see A.26)	46
5.2	Soft-filled toys and soft-filled parts of a toy (see A.27)	47
5.3	Plastic sheeting (see A.28)	47
5.4	Cords, chains and electrical cables in toys (see A.29)	47
5.5	Liquid-filled toys (see A.30)	49
5.6	Speed limitation of electrically-driven ride-on toys	49
5.7	Glass and porcelain (see 4.5 and A.6)	49
5.8	Shape and size of certain toys (see A.31)	49
5.9	Toys comprising monofilament fibres (see A.32)	50
5.10	Small balls (see also 4.22 and A.48)	50
5.11	Play figures	50
5.12	Hemispheric-shaped toys (see A.50)	50
5.13	Suction cups (see A.54)	53
5.14	Straps intended to be worn fully or partially around the neck (see A.53)	53
6	Packaging (see A.56)	53
7	Warnings, markings and instructions for use (see A.33)	54
7.1	General	55
7.2	Toys not intended for children under 36 months (see 4.22 and A.34)	55
7.3	Latex balloons (see 4.12 and A.16)	57
7.4	Aquatic toys (see 4.18 and A.23)	57
7.5	Functional toys (see A.35)	57
7.6	Hazardous sharp functional edges and points (see 4.7 and 4.8)	57
7.7	Projectiles (see 4.17.3 c) and 4.17.4 c))	57
7.7.1	Toys with projectiles which are able to discharge an object other than that provided with the toy	57
7.7.2	Toys capable of discharging a projectile with a kinetic energy greater than 0,08 J	57
7.8	Imitation protective masks and helmets (see 4.14.2 and A.19)	58
7.9	Toy kites (see 4.13)	58
7.10	Roller skates, inline skates, skateboards and certain other ride-on toys (see 4.15.1.2 and A.20)	58
7.10.1	Roller skates, inline skates and skateboards	58
7.10.2	Ride-on toys without a braking device	58
7.10.3	Electrically-driven ride-on toys	58
7.10.4	Instructions for use	58
7.11	Toys intended to be attached to or strung across a cradle, cot, or perambulator (see 5.4 f))	59
7.12	Liquid-filled teethers (see 5.5)	59
7.13	Percussion caps specifically designed for use in toys (see 4.19)	59
7.14	Acoustics (see 4.19 and 4.20)	59
7.15	Toy bicycles (see 4.15.2.2)	59
7.16	Toys intended to bear the mass of a child (see 4.15.1.2, 4.15.2.2, 4.15.3 and 4.15.4)	60
7.17	Toys comprising monofilament fibres (see 5.9)	60
7.18	Toy scooters (see 4.15.5.2)	60
7.19	Rocking horses and similar toys (see 4.15.3 and A.21)	60
7.20	Magnetic/electrical experimental sets (see 4.23.3 and A.51)	61
7.21	Toys with electrical cables exceeding 300 mm in length (see 5.4 i))	61
7.22	Toys with cords or chains intended for children of 18 months and over but under 36 months (see 5.4 b), 5.4 c) and 5.4 g))	61
8	Test methods	61
8.1	General requirements for testing	61
8.2	Small parts cylinder (see 4.6, 4.11, 4.18, 4.23.2, 4.23.3, 4.25, 5.1, 5.2 and A.36)	61

8.3	Torque test (see 4.6, 4.11, 4.14.2, 4.17, 4.18, 4.22, 4.23.2, 4.25, 5.1, 5.10, 5.12, 5.13 and Clause 6)	62
8.4	Tension test (see A.37)	63
8.4.1	Apparatus	63
8.4.2	Procedure	63
8.5	Drop test (see 4.5, 4.6, 4.10.2, 4.14.2, 4.22, 4.23.2, 4.25, 5.1, 5.10, 5.12 and 5.13)	65
8.6	Tip over test (see 4.10.2, 4.22, 4.23.2, 5.1, 5.10, 5.12 and 5.13)	65
8.7	Impact test (see 4.5, 4.6, 4.10.2, 4.14.2, 4.22, 4.23.2, 4.25, 5.1, 5.10, 5.12, 5.13 and A.38)	66
8.8	Compression test (see 4.6, 4.14.2, 4.22, 4.23.2, 4.25, 5.1, 5.10, 5.12, 5.13 and A.39)	66
8.9	Soaking test (see 4.11, 4.23.2, 5.1, 5.10 and 5.12)	66
8.10	Accessibility of a part or component (see 4.5, 4.7, 4.8, 4.10.2, 4.10.4, 4.15.1.3, 4.21, 5.2 and 5.7)	67
8.10.1	Principle	67
8.10.2	Apparatus	67
8.10.3	Procedure	67
8.11	Sharpness of edges (see 4.5, 4.7, 4.9, 4.10.2, 4.14.2, 4.15.1.3 and 5.1)	68
8.11.1	Principle	68
8.11.2	Apparatus	69
8.11.3	Procedure	70
8.12	Sharpness of points (see 4.5, 4.8, 4.9, 4.10.2, 4.14.2, 4.15.1.3, 5.1 and A.40)	70
8.12.1	Principle	70
8.12.2	Apparatus	70
8.12.3	Procedure	71
8.13	Flexibility of metallic wires (see 4.8 and A.41)	72
8.13.1	General	72
8.13.2	Metallic wires and other metallic components intended to be bent	72
8.13.3	Metallic wires likely to be bent	72
8.14	Expanding materials (see 4.6)	72
8.15	Leakage of liquid-filled toys (see 5.5 and A.42)	73
8.16	Geometric shape of certain toys (see 5.8, 5.11 and A.43)	73
8.17	Durability of mouth-actuated toys (see 4.11 and A.44)	74
8.17.1	Mouth-actuated projectile toys	74
8.17.2	Other mouth-actuated toys	74
8.18	Folding or sliding mechanisms (see 4.10.1 and A.45)	75
8.18.1	Loads	75
8.18.2	Toy pushchairs and perambulators	76
8.18.3	Other collapsible toys (see 4.10.1 c))	76
8.19	Electric resistivity of cords (see 4.13)	76
8.20	Cords cross-sectional dimension (see 5.4 a))	77
8.21	Static strength (see 4.15.1.3, 4.15.1.5, 4.15.3, 4.15.4 and A.46)	77
8.22	Dynamic strength (see 4.15.1.3)	78
8.22.1	Principle	78
8.22.2	Loads	78
8.22.3	Procedure	79
8.23	Stability	81
8.23.1	Toys intended to bear the mass of a child (see 4.15.1.4, 4.15.3 and 4.15.4)	81
8.23.2	Heavy immobile toys (see 4.16)	81
8.24	Determination of kinetic energy (see A.47)	82
8.24.1	Kinetic energy of projectiles (see 4.17.3)	82
8.24.2	Kinetic energy of bows and arrows (see 4.17.4)	82
8.25	Plastic sheeting	82
8.25.1	Thickness (see 4.3, 5.3 and Clause 6)	82
8.25.2	Adhesion (see 5.3)	82
8.26	Brake performance	83
8.26.1	Brake performance for certain ride-on toys (see 4.15.1.5)	83
8.26.2	Brake performance for toy bicycles (see 4.15.2.3)	83
8.26.3	Brake performance for toy scooters (see 4.15.5.5)	83
8.27	Strength of toy scooter steering tubes (see 4.15.5.3)	84
8.27.1	Resistance to downward forces	84
8.27.2	Resistance to upward forces	85
8.28	Determination of emission sound pressure levels (see 4.20)	86
8.28.1	General	86

8.28.2	Test procedures	89
8.29	Determination of maximum design speed of electrically-driven ride-on toys (see 4.15.1.2, 4.15.1.5, 4.15.1.8 and 5.6)	99
8.30	Measurement of temperature rises (see 4.21)	100
8.31	Toy chest lids (see 4.14.1 c))	100
8.31.1	General	100
8.31.2	Lid support	100
8.31.3	Durability test for vertically opening hinged lids	100
8.32	Small balls and suction cups test (see 4.17, 4.22, 4.25, 5.10 and 5.13)	100
8.32.1	Small balls and suction cups (see Clause 6)	100
8.32.2	Small balls attached to a toy by a cord	101
8.33	Test for play figures (see 5.11)	102
8.34	Tension test for magnets (see 4.23.2 and A.51)	102
8.34.1	General	102
8.34.2	Toys that contain more than one magnet or magnetic component	103
8.34.3	Toys that contain one magnet only	103
8.35	Magnetic flux index (see 4.23.2 and 4.23.3)	103
8.35.1	General	103
8.35.2	Apparatus	103
8.35.3	Procedure	104
8.35.4	Calculation of magnetic flux index	104
8.36	Perimeter of cords and chains (see 5.4 c) and 5.4 d))	105
8.36.1	Test equipment	105
8.36.2	Test procedures	106
8.37	Yo-yo balls measurements (see 4.24)	110
8.37.1	Measurement of initial length l_0	110
8.37.2	Measurement of elastic constant k	110
8.38	Breakaway feature separation test (see 5.4 b), 5.4 c) and 5.14)	111
8.39	Self-retracting cords (see 5.4 e))	112
8.40	Length of cords, chains and electrical cables (see 5.4 b), 5.4 c), 5.4 g), 5.4 h) and 5.4 i))	112
Annex A (informative) Background and rationale for this European Standard		113
A.1	General	113
A.2	Scope (see Clause 1)	113
A.3	Material cleanliness (see 4.1)	113
A.4	Assembly (see 4.2)	114
A.5	Flexible plastic sheeting (see 4.3)	114
A.6	Glass (see 4.5 and 5.7)	114
A.7	Expanding materials (see 4.6)	114
A.8	Edges (see 4.7)	114
A.9	Points and metallic wires (see 4.8)	115
A.10	Protruding parts (see 4.9)	115
A.11	Folding and sliding mechanisms (see 4.10.1)	116
A.12	Driving mechanisms (see 4.10.2)	116
A.13	Hinges (see 4.10.3)	116
A.14	Springs (see 4.10.4)	117
A.15	Mouth-actuated toys and other toys intended to be put in the mouth (see 4.11)	117
A.16	Balloons (see 4.3, 4.12 and 7.3)	117
A.17	Cords of toy kites (see 4.13)	118
A.18	Toys which a child can enter (see 4.14.1)	118
A.19	Masks and helmets (see 4.14.2 and 7.8)	118
A.20	Toys intended to bear the mass of a child (see 4.15 and 7.10)	118
A.21	Rocking horses and similar toys (see 4.15.3)	119
A.22	Projectiles (see 4.17)	120
A.23	Aquatic toys and inflatable toys (see 4.18 and 7.4)	120
A.24	Percussion caps specifically designed for use in toys and toys using percussion caps (see 4.19)	120
A.25	Acoustics (see 4.20)	121
A.26	General requirements for toys intended for children under 36 months (see 5.1)	123
A.27	Soft-filled toys and soft-filled parts of a toy (see 5.2)	124
A.28	Adhesion of plastic sheeting (see 5.3)	125

A.29	Cords and chains in toys (see 5.4)	125
A.30	Liquid-filled toys (see 5.5 and A.42)	127
A.31	Shape and size of certain toys (see 5.8 and A.43)	127
A.32	Toys comprising monofilament fibres (see 5.9)	128
A.33	Warnings, markings and instructions for use (see 7.1)	128
A.34	Warning for toys not intended for children under 36 months (see 7.2)	128
A.35	Warnings in connection with functional toys (see 7.5)	128
A.36	Small parts cylinder (see 8.2)	128
A.37	Tension test (see 8.4)	129
A.38	Impact test (see 8.7)	129
A.39	Compression test (see 8.8)	129
A.40	Sharpness of points (see 8.12)	129
A.41	Flexibility of metallic wires (see 8.13)	129
A.42	Leakage of liquid-filled teething toys (see 8.15 and A.30)	129
A.43	Geometric shape of certain toys (see 8.16 and A.31)	129
A.44	Durability of mouth-actuated toys (see 8.17)	129
A.45	Folding or sliding mechanisms (see 8.18)	130
A.46	Static strength (see 8.21)	130
A.47	Kinetic energy of projectiles, bows and arrows (see 8.24)	130
A.48	Small balls (see 4.22 and 5.10)	130
A.49	Toy scooters (see 4.15.5)	131
A.50	Hemispheric-shaped toys (see 5.12)	132
A.51	Magnets (see 4.23)	132
A.52	Yo-yo balls (see 4.24)	134
A.53	Straps intended to be worn fully or partially around the neck (see 5.14)	137
A.54	Suction cups (see 5.13)	137
A.55	Toys attached to food (see 4.25)	137
A.56	Packaging (see Clause 6)	138
Annex B (informative) Significant technical changes between this European Standard and the previous version		140
Annex ZA (informative) Clauses of this European Standard addressing essential requirements or other provisions of EU Directives		142
Bibliography		144