

ISO 13849-2:2012-10 (E)

Safety of machinery - Safety-related parts of control systems - Part 2: Validation

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Validation process	1
4.1 Validation principles	1
4.2 Validation plan	3
4.3 Generic fault lists	4
4.4 Specific fault lists	4
4.5 Information for validation	4
4.6 Validation record	6
5 Validation by analysis	6
5.1 General	6
5.2 Analysis techniques	7
6 Validation by testing	7
6.1 General	7
6.2 Measurement accuracy	8
6.3 More stringent requirements	8
6.4 Number of test samples	8
7 Validation of safety requirements specification for safety functions	9
8 Validation of safety functions	9
9 Validation of performance levels and categories	10
9.1 Analysis and testing	10
9.2 Validation of category specifications	10
9.3 Validation of MTTFd, DCavg and CCF	12
9.4 Validation of measures against systematic failures related to performance level and category of SRP/CS	13
9.5 Validation of safety-related software	13
9.6 Validation and verification of performance level	14
9.7 Validation of combination of safety-related parts	14
10 Validation of environmental requirements	15
11 Validation of maintenance requirements	15
12 Validation of technical documentation and information for use	16
Annex A (informative) Validation tools for mechanical systems	17
Annex B (informative) Validation tools for pneumatic systems	21

Annex C (informative) Validation tools for hydraulic systems	31
Annex D (informative) Validation tools for electrical systems	40
Annex E (informative) Example of validation of fault behaviour and diagnostic means	53
Bibliography	78