

ISO 13855:2010-05 (E)

Safety of machinery — Positioning of safeguards with respect to the approach speeds of parts of the human body

Contents

Page

Foreword	iv
Introduction.....	v
1 Scope	1
2 Normative references.....	2
3 Terms, definitions, symbols and abbreviated terms	2
3.1 Terms and definitions	2
3.2 Symbols and abbreviated terms	4
4 Methodology	5
5 General equation for the calculation of the overall system stopping performance and minimum distances	7
5.1 Overall system stopping performance.....	7
5.2 Minimum distance	8
6 Calculation of minimum distances for electro-sensitive protective equipment employing active opto-electronic protective systems.....	8
6.1 General	8
6.2 Detection zone orthogonal to the direction of approach	9
6.3 Detection zone parallel to the direction of approach	12
6.4 Detection zone angled to the direction of approach	14
6.5 Addressing possible circumventing of electro-sensitive protective equipment by reaching over the detection zone	16
6.6 Indirect approach — Path from detection zone to hazard zone restricted by obstacles.....	19
7 Method of calculating the positioning of pressure-sensitive mats or floors	21
7.1 General	21
7.2 Step mounting	22
8 Two-hand control devices	22
9 Interlocking guards without guard locking.....	22
Annex A (informative) Worked examples	24
Annex B (informative) Termination of hazardous machine functions.....	33
Annex C (informative) Example for considering indirect approaches	34
Annex D (informative) Measurement and calculation of overall system stopping performance	36
Annex E (informative) Number of beams and their height above the reference plane.....	38
Bibliography.....	39