ISO 16834:2006-01 (E)

Welding consumables - Wire electrodes, wires, rods and deposits for gas-shielded arc welding of high strength steels - Classification

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Classification 2

4 Symbols and requirements 3
4.1 Symbol for the product/process 3
4.2 Symbol for strength and elongation properties of all-weld metal 3
4.3 Symbol for impact properties of all-weld metal 4
4.4 Symbol for shielding gas 5
4.5 Symbol for the chemical composition of wire electrodes, wires and rods 5
4.6 Symbol for condition of post-weld heat treatment 9
4.7 Rounding-off procedure 9

5 Mechanical tests 9
5.1 Preheating and interpass temperatures 9
5.2 Welding conditions and pass sequence 10
5.3 Post-weld heat-treated condition 11

6 Chemical analysis 11

7 Retest 11

8 Technical delivery conditions 11

9 Examples of designation 12