DIN EN ISO 14323:2006-07 (E)

Resistance spot welding and projection welds - Destructive testing of welds - Specimen dimensions and procedure for impact shear test and cross-tension testing (ISO 14323:2006)

Contents

Page

Foreword 2

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Test specimen 8

5 Test equipment and testing procedure 10
5.1 General 10
5.2 Modified pendulum machine 10
5.3 Drop-weight machine 12

6 Test report 16

Annex A (informative) Determination of absorbed energy 17

Bibliography 22