ISO 22827-1:2005-10 (E)

Acceptance tests for Nd:YAG laser beam welding machines - Machines with optical fibre delivery - Part 1: Laser assembly

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Environmental conditions and operating conditions of acceptance tests 2
4.1 Installation environment 2
4.2 Power supply 2
4.3 Cooling system 2
4.4 Pumping light source 2
4.5 Shielding and assist gas 2
4.6 Operating instruction for users 2

5 Acceptance test 3
5.1 General 3
5.2 Check of parts 3
5.3 Acceptance tests for laser power and optical system 3
5.4 Test for laser beam safety 4
5.5 Test of pressures and flow rates of assist and shielding gases 5

6 Welding test 5

7 Records of test results 5

Annex A (informative) Example of a test report form 6

Annex B (informative) Optional parameters 8

Bibliography 9