ISO 15613:2004-06 (E)

Specification and qualification of welding procedures for metallic materials - Qualification based on pre-production welding test

Contents

Page

page Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Preliminary welding procedure specifications (pWPS) 2

5 Qualification of the welding procedure 2

6 Welding of test pieces 2

7 Testing 2
7.1 Fusion welding 2
7.2 Resistance welding 3
7.2.1 General 3
7.2.2 Overlap welding 3
7.2.3 Butt welding 3

8 Range of qualification 3

9 Validity 3

10 Welding procedure qualification record (WPQR) 4