ISO 14324:2003-07 (E)

Resistance spot welding - Destructive tests of welds - Method for the fatigue testing of spot welded joints

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Test specimens 3
4.1 Shape and dimensions 3
4.2 Test sheets 5
4.3 Fabrication of test specimen 5

5 Testing machine 5

6 Test methods 5
6.1 Test jig 5
6.2 Clamping of test specimens 5
6.3 Test procedure 8
6.4 Termination of test 8
6.5 Determination of L-N data 9

7 Analysis and presentation of test results 10

8 Test report 10