

ISO 17652-2:2003-05 (E)

Welding - Test for shop primers in relation to welding and allied processes - Part 2: Welding properties of shop primers

Contents		Page
page Foreword		v
1 Scope	1	
2 Normative references	1	
3 Terms and definitions	2	
4 Rating test	2	
4.1 Principle	2	
4.2 Preparation of test piece	2	
4.3 Procedure	2	
4.3.1 Welding	2	
4.3.2 Breaking of the test weld	4	
4.4 Examination and determination of porosity	4	
4.5 Test report	5	
5 Weldability test	5	
5.1 Principle	5	
5.2 Preparation of test piece	5	
5.3 Procedure	6	
5.3.1 General	6	
5.3.2 Tack welding	6	
5.3.3 Welding	7	
5.4 Weld evaluation	7	
5.4.1 Visual examination	7	
5.4.2 Internal examination	8	
5.5 Test report	8	
Annex A (informative) Example of a test report for rating test of weld properties of shop primers	10	
Annex ZA (informative) Corresponding International and European Standards for which equivalents are not given in the text	11	