ISO 9013:2002-09 (E)

Thermal cutting - Classification of thermal cuts - Geometrical product specification and quality tolerances

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 2
3.1 General 2
3.2 Terms and definitions explained by figures 2

4 Symbols 7

5 Form and location tolerances 8

6 Determination of the quality of cut surfaces 8
6.1 General 8
6.2 Measuring 9

7 Quality of the cut surface 11
7.1 Characteristic values 11
7.2 Measuring ranges 12

8 Dimensional tolerances 15
8.1 General 15
8.2 Dimensional tolerances on parts without finishing 16
8.3 Dimensional tolerances on parts with finishing 17

9 Designation 18

10 Information in technical documentation 18
10.1 Indications of size 18
10.2 Indication of quality of cut surface and of tolerance class 18

Annex A (informative) Achievable cutting qualities for different cutting processes 20

Annex B (informative) Principles of process 23

Bibliography 25