

ISO 15614-8 :2002-04 (E)

Specification and qualification of welding procedures for metallic materials_ - Welding procedure test_ - Part_8: Welding of tubes to tube-plate joints

Contents

	page
Foreword.....	vi
1 Scope	1
2 Normative references	1
3 Terms, definitions and symbols	2
3.1 Terms and definitions.....	2
3.2 Symbols	2
4 Preliminary Welding Procedure Specification (pWPS)	3
4.1 General.....	3
4.2 Items for all welding processes.....	3
4.3 Items for particular welding processes	4
5 Qualification of welding procedure.....	5
6 Welding of test pieces	5
6.1 General.....	5
6.2 Type of test piece.....	5
7 Examination and testing	7
7.1 Performance	7
7.2 Acceptance levels.....	9
8 Range of qualification	11
8.1 General.....	11
8.2 Related to the manufacturer	11
8.3 Related to the material	12
8.4 Common to all welding procedures	12
9 Welding, Procedure Qualification Record form (WPQR)	13
Annex A (informative) Welding Procedure Qualification Record form for tube to tube-plate joints (WPQR).....	14
Annex ZA (normative) Corresponding International and European Standards for which equivalents are not given in the text.....	19