

DIN EN ISO 17663:2026-05 (E)

Welding - Quality requirements for heat treatment in connection with welding and allied processes (ISO 17663:2023)

| Contents | | Page |
|--|--|-------------|
| Foreword | | iv |
| 1 Scope | | 1 |
| 2 Normative references | | 1 |
| 3 Terms and definitions | | 1 |
| 4 Review of requirements and technical review | | 2 |
| 4.1 General..... | | 2 |
| 4.2 Review of requirements..... | | 2 |
| 4.3 Technical review..... | | 3 |
| 5 Subcontracting | | 3 |
| 6 Personnel | | 3 |
| 7 Inspection and testing | | 4 |
| 7.1 General..... | | 4 |
| 7.2 Non-destructive testing..... | | 4 |
| 7.3 Destructive testing..... | | 4 |
| 8 Equipment for heat treatment | | 4 |
| 8.1 Production and testing equipment..... | | 4 |
| 8.2 Description of facilities..... | | 4 |
| 8.3 Suitability of equipment..... | | 5 |
| 8.4 Verification of heat treatment equipment..... | | 5 |
| 8.4.1 General..... | | 5 |
| 8.4.2 Measurement of the uniformity of furnace temperature..... | | 5 |
| 8.4.3 Validation of setting and recording devices..... | | 6 |
| 8.5 New equipment..... | | 6 |
| 8.6 Maintenance..... | | 6 |
| 9 Heat treatment activities | | 6 |
| 9.1 General..... | | 6 |
| 9.2 Heat treatment parameters..... | | 6 |
| 9.3 Heat treatment procedure specification..... | | 7 |
| 9.4 Work instructions..... | | 7 |
| 9.5 Number of measuring points..... | | 7 |
| 9.6 Guidance for local post-weld heat treatment of welds in pipe work..... | | 8 |
| 10 Heat treatment record | | 9 |
| 11 Non-conformity and corrective actions | | 9 |
| 12 Quality records | | 10 |
| Annex A (informative) Example of local heat treatment | | 11 |
| Bibliography | | 12 |