

# DIN EN ISO 14732:2025-12 (E)

## Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials (ISO 14732:2025)

---

<b>Contents</b>		<b>Page</b>
Foreword.....		iv
Introduction.....		v
<b>1</b>	<b>Scope.....</b>	<b>1</b>
<b>2</b>	<b>Normative references.....</b>	<b>1</b>
<b>3</b>	<b>Terms and definitions.....</b>	<b>2</b>
<b>4</b>	<b>Qualification.....</b>	<b>4</b>
	4.1 General.....	4
	4.2 Fusion welding.....	5
	4.3 Resistance welding.....	6
	4.4 Arc stud welding.....	6
<b>5</b>	<b>Variables and range of qualification.....</b>	<b>6</b>
	5.1 Mechanized welding.....	6
	5.2 Automatic welding.....	7
<b>6</b>	<b>Period of validity.....</b>	<b>7</b>
	6.1 Initial qualification.....	7
	6.2 Confirmation of validity.....	7
	6.3 Revalidation of qualification.....	7
	6.4 Revocation of qualification.....	8
<b>7</b>	<b>Welding operator or weld setter qualification test certificate.....</b>	<b>8</b>
<b>8</b>	<b>Documentation.....</b>	<b>8</b>
	<b>Annex A (normative) Functional knowledge of the welding unit.....</b>	<b>9</b>
	<b>Annex B (informative) Knowledge of welding technology.....</b>	<b>10</b>
	<b>Annex C (informative) Example of a qualification test certificate for welding operators and/or weld setters.....</b>	<b>14</b>
	<b>Bibliography.....</b>	<b>16</b>