

DIN EN ISO 15610:2024-06 (E)

Specification and qualification of welding procedures for metallic materials - Qualification based on tested welding consumables (ISO 15610:2024)

Contents	Page
European foreword	3
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	7
3 Terms and definitions	7
4 Limits of the application of this document	7
4.1 Limits related to the welded joint	7
4.1.1 Parent material	7
4.1.2 Parent material thickness, t	8
4.1.3 Fillet weld throat thickness, a	8
4.2 Limits common to all welding processes	8
4.2.1 Multiple-process welding procedures	8
4.2.2 Welding positions	8
4.2.3 Welding consumables	8
4.2.4 Type of current	8
4.3 Limits specific for the welding process	8
4.3.1 Processes 131, 132, 133, 135, 136 and 138	8
4.3.2 Processes 141 and 15	8
4.3.3 Process 121	8
5 Preliminary welding procedure specification (pWPS)	9
6 Qualification of the pWPS	9
7 Welding procedure qualification record (WPQR)	9
Annex A (informative) Example of a WPQR form	10
Bibliography	11