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Specification and qualification of welding procedures for metallic materials - Welding procedure test - Part 13: Upset (resistance butt) and flash welding (ISO 15614-13:2023)

Contents	Page
European foreword	3
Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Preliminary welding procedure specification	7
5 Welding procedure test	7
6 Test pieces and test specimens	7
6.1 General.....	7
6.2 Shape and dimensions of test specimens.....	8
6.2.1 General.....	8
6.2.2 Tensile test specimen.....	9
6.2.3 Bend test specimen.....	9
6.2.4 Cupping test specimen.....	9
6.2.5 Hardness test specimen.....	9
6.2.6 Bend test specimen using thin sheets.....	10
6.3 Welding of components, test pieces or test specimens.....	10
7 Testing and examination	10
7.1 Extent of testing.....	10
7.2 Non-destructive testing (NDT).....	10
7.2.1 General.....	10
7.2.2 Visual test.....	10
7.2.3 Penetrant test.....	10
7.2.4 Magnetic particle test.....	10
7.2.5 Eddy current test.....	10
7.2.6 Ultrasonic test.....	10
7.3 Destructive tests.....	11
7.3.1 Tensile test.....	11
7.3.2 Three-point bend test.....	11
7.3.3 Cupping test.....	11
7.3.4 Bend test.....	11
7.4 Macrosection.....	11
7.5 Hardness distribution.....	11
7.6 Retesting.....	11
8 Range of qualification	11
8.1 General.....	11
8.2 Related to the manufacturer.....	12
8.3 Related to the parent metal.....	12
8.4 Welding procedures.....	12
8.4.1 Welding process.....	12
8.4.2 Welding equipment.....	12
8.4.3 Pre- or post-weld heat treatment.....	12
9 Welding procedure qualification record (WPQR)	12
Annex A (informative) Example of a welding procedure qualification record (WPQR) form	13
Bibliography	18