DIN EN ISO 14919:2024-02 (E)

Thermal spraying - Wires, rods and cords for flame and arc spraying - Classification and technical supply conditions (ISO 14919:2023)

Contents

Page

European foreword ... **3**

Foreword ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **5**

4 Classification ... **5**
4.1 Classification according to the manufacturing process and resulting structure ... 5
4.2 Classification according to material groups and chemical composition ... 6

5 Sizes and tolerances ... **14**

6 Properties ... **15**
6.1 Mechanical properties ... 15
6.2 Surface properties ... 15
6.3 Workability — Winding of wires ... 16

7 Designation ... **16**

8 Technical supply conditions ... **16**
8.1 Forms of delivery ... 16
8.2 Identification ... 18
8.3 Packaging and storage ... 18

9 Inspection documents ... **19**