

DIN EN 17832:2023-08 (E)

Thermal spraying - Determination of the feed rate with spray material in powder form in a producti on environment

Contents		Page
European foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Auxiliary materials	6
4.1	Collecting vessel	6
4.2	Powder injector	7
4.3	Scales	7
4.4	Stopwatch	7
5	Preparation measurement	7
5.1	Guidelines	7
5.2	Determination of the time for stabilization of the powder flow	7
6	Measurement procedure	7
6.1	Manual measurement of the feed rate	7
6.2	Measurement using a collecting vessel attached by fixing connection	8
6.3	Repeating of measurement	8
6.4	Automatic measurement of the feed rate	8
7	Documentation	9
Annex A (informative) Protocol for feed rate determination		10
Bibliography		11