

ISO 9455-6:2022-12 (E)

Soft soldering fluxes - Test methods - Part 6: Determination and detection of halide (excluding fluoride) content

Contents	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Method A: Potentiometric method (Reference method)	1
4.1 Principle	1
4.2 Reagents	2
4.3 Apparatus	2
4.4 Procedure	2
4.5 Calculation of results	3
5 Method B: Titration method for halide (excluding fluoride) content of water-soluble fluxes	3
5.1 Principle	3
5.2 Reagents	4
5.3 Apparatus	4
5.4 Procedure	4
5.5 Standardization of the ammonium thiocyanate solution (5.2.2)	5
5.6 Calculation of results	5
6 Method C: Titration method for the determination of halide (excluding fluoride) content of water-soluble fluxes containing phosphates	5
6.1 Principle	5
6.2 Reagents	6
6.3 Apparatus	6
6.4 Procedure	6
6.5 Standardization of the ammonium thiocyanate solution (6.2.2)	7
6.6 Calculation of results	7
7 Method D: Qualitative test for the presence of ionic halides in flux	7
7.1 Principle	7
7.2 Reagents	7
7.3 Apparatus	8
7.4 Procedure	8
7.4.1 Preparation of flux test solution	8
7.4.2 Test procedure	9
8 Precision	9
8.1 General	9
8.2 Method A	10
8.3 Method B	10
8.4 Method C	10
9 Test report	10
Annex A (normative) Method for standardizing the silver nitrate solution	12
Bibliography	15