ISO 15615:2022-10 (E)

Gas welding equipment - Acetylene manifold systems for welding, cutting and allied processes - Safety requirements in high-pressure devices

Contents

Page

Foreword ..... **iv**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Design **2**

5 Requirements **2**
5.1 General 2
5.2 General requirements 2
5.2.1 Materials 2
5.2.2 External gas leakage 3
5.2.3 Internal gas leakage 3
5.2.4 Internal gas leakage after decomposition test 3
5.2.5 Pressure resistance 3
5.2.6 Acetylene decomposition 3
5.3 Additional requirements to be met by specific types of devices 3
5.3.1 Non-return valve 3
5.3.2 Automatic quick-acting shut-off device 3
5.3.3 Automatic pressure-actuated shut-off valve 3
5.3.4 Three-way valve 4
5.3.5 Stop valve 4
5.3.6 Pressure gauge 4

6 Type testing **4**
6.1 General 4
6.2 Reference values and accuracy of instruments 4
6.3 Test gases 5
6.4 External gas leakage 5
6.5 Internal gas leakage test 5
6.6 Pressure resistance test 5
6.7 Acetylene decomposition test 5
6.7.1 General 5
6.7.2 Test conditions 5
6.7.3 Test procedure and test precautions 6
6.7.4 Additional test conditions for certain devices 6
6.8 Non-return valve test 8
6.8.1 General 8
6.8.2 Reverse flow test for non-return valves 8
6.8.3 Fatigue test for non-return valves 9
6.9 Endurance test for three-way valves, automatic pressure-actuated shut-off valves and stop valves 9
6.10 Trip pressure test for automatic pressure-actuated shut-off valves 10
6.10.1 General 10
6.10.2 Equipment 10
6.10.3 Test procedure 10

7 Manufacturer's instructions **11**

8 Marking **11**

Annex A (normative) **Summary of tests** **13**

Bibliography **16**