

ISO 17279-3:2021-02 (E)

Welding - Micro joining of second generation high temperature superconductors - Part 3: Test methods for joints

Contents		Page
Foreword		v
Introduction		vi
1 Scope	1	
2 Normative references	1	
3 Terms and definitions	1	
4 Test methods for joint	1	
4.1 General	1	
4.2 Visual testing	2	
4.2.1 General	2	
4.2.2 Qualification of test personnel	2	
4.2.3 Test equipment	2	
4.2.4 Surface condition and preparation	2	
4.2.5 Testing	2	
4.2.6 Acceptance criteria	2	
4.2.7 Test report	3	
4.3 Four-point-probe testing	3	
4.3.1 General	3	
4.3.2 Qualification of test personnel	3	
4.3.3 Test equipment	3	
4.3.4 Surface condition and preparation	3	
4.3.5 Testing	3	
4.3.6 Acceptance criteria	9	
4.3.7 Test report	9	
4.4 Field-decay testing	9	
4.4.1 General	9	
4.4.2 Qualification of test personnel	9	
4.4.3 Test equipment	9	
4.4.4 Surface condition and preparation	9	
4.4.5 Testing	9	
4.4.6 Acceptance criteria	12	
4.4.7 Test report	12	
4.5 In-field testing	12	
4.5.1 General	12	
4.5.2 Qualification of test personnel	12	
4.5.3 Test equipment	12	
4.5.4 Surface condition and preparation	12	
4.5.5 Testing	12	
4.5.6 Acceptance criteria	15	
4.5.7 Test report	15	
4.6 Tensile testing	15	
4.6.1 General	15	
4.6.2 Qualification of test personnel	15	
4.6.3 Test equipment	15	
4.6.4 Surface condition and preparation	15	
4.6.5 Testing	15	
4.6.6 Acceptance criteria	16	
4.6.7 Test report	16	
4.7 Bend testing	16	
4.7.1 General	16	
4.7.2 Qualification of test personnel	16	

4.7.3	Test equipment.....	16
4.7.4	Surface condition and preparation.....	16
4.7.5	Testing.....	16
4.7.6	Acceptance criteria.....	17
4.7.7	Test report.....	17
4.8	Critical magnetic field testing.....	17
4.8.1	General.....	17
4.8.2	Qualification of test personnel.....	17
4.8.3	Test equipment.....	17
4.8.4	Surface condition and preparation.....	17
4.8.5	Testing.....	18
4.8.6	Acceptance criteria.....	18
4.8.7	Test report.....	18
4.9	Critical current density distribution testing.....	18
4.9.1	General.....	18
4.9.2	Qualification of test personnel.....	18
4.9.3	Test equipment.....	19
4.9.4	Surface condition and preparation.....	19
4.9.5	Testing.....	19
4.9.6	Acceptance criteria.....	19
4.9.7	Test report.....	19
4.10	Microscopic and X-ray diffraction testing.....	19
4.10.1	General.....	19
4.10.2	Qualification of test personnel.....	19
4.10.3	Test equipment.....	19
4.10.4	Surface condition and preparation.....	19
4.10.5	Testing.....	20
4.10.6	Acceptance criteria.....	20
4.10.7	Reporting.....	20
Annex A (informative) Report of visual testing results	21	
Annex B (informative) Report of four-point-probe testing results	23	
Annex C (informative) Report of field-decay testing results	26	
Annex D (informative) Report of in-field testing results	29	
Annex E (informative) Report of tensile testing results	33	
Annex F (informative) Report of bend testing results	36	
Annex G (informative) Report of critical magnetic field testing results	39	
Annex H (informative) Report of critical current density distribution testing results	41	
Annex I (informative) Report of microscopic and X-ray diffraction testing results	43	
Bibliography	45	