

DIN EN ISO 22826:2021-05 (E)

Destructive tests on welds in metallic materials - Hardness testing of narrow joints welded by laser and electron beam (Vickers and Knoop hardness tests) (ISO 22826:2005)

Contents		Page
European foreword		3
Foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	General	7
4	Symbols and abbreviated terms	7
5	Preparation of test specimens	8
6	Test procedure	8
6.1	General	8
6.2	Type of test	8
6.3	Test location requirements	9
6.4	Individual indentation (type E test)	11
6.5	Rows of indentations (type R test)	13
7	Test results	16
8	Test report	16
Annex A (informative) Selection of test force		17
Annex B (informative) Example of a test report format for type E hardness test		19
Annex C (informative) Example of a test report format for type R hardness test		20
Bibliography		21