

ISO 23598:2021 (E)

Mechanical joining of sheet materials — Destructive testing of joints — Specimen dimensions and procedure for mechanized peel testing of single joints

Contents

	Foreword
1	Scope
2	Normative references
3	Terms and definitions
4	Test pieces and test specimens
5	Preparation of mechanized peel test specimens
5.1	General
5.2	Bending procedure for preparation of peel test specimens
5.3	Dimensions and accuracy of bent radius
6	Testing procedure and test equipment
7	Type of failure mode
8	Re-test
9	Test report
Annex A	(normative) Type of joint failure in mechanized peel testing
Annex B	(informative) Examples of bending tools
B.1	Recommended set-up conditions for the bending procedure with a press brake
B.2	Example of an edge bending tool
Annex C	(informative) Determination of bending centre position with the press brake system

Page count: 15