ISO 14744-4:2000-04 (E)

Welding — Acceptance inspection of electron beam welding machines —
Part 4: Measurement of welding speed

Contents

Page

Foreword v

1 Scope 1

2 Normative reference 1

3 Test arrangement 1
3.1 Electrical test arrangement 1
3.2 Mechanical test arrangement 3

4 Measurement procedure 3
4.1 General 3
4.2 Rotation device 4
4.3 Measuring the short-term stability 4
4.4 Measuring the long-term stability 4
4.5 Measuring the reproducibility 4

5 Evaluation 5