ISO 17279-2:2018 (E)

Welding — Micro joining of 2nd generation high temperature superconductors — Part 2: Qualification for welding and testing personnel

Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions

4 Symbols and abbreviated terms

5 Qualification of personnel performing micro-joining and oxygenation annealing

- 5.1 General
- 5.2 Essential variables and range of qualification
- 5.3 Qualification methods
- 5.3.1 Qualification based on standard test joint specimen
- 5.3.2 Qualification by testing the test joints
- 5.4 Re-qualification
- 5.5 Qualification examination and examination report
- 5.6 Period of validity
- 5.6.1 Initial qualification
- 5.6.2 Confirmation of the validity
- 5.6.3 Prolongation of qualification

6 Qualification of personnel performing the test joints testing

- 6.1 General
- 6.2 Essential variables and range of qualification
- 6.3 Qualification methods
- 6.4 Re-qualification
- 6.5 Qualification examination and examination record
- 6.6 Period of validity
- 6.6.1 Initial qualification
- 6.6.2 Confirmation of the validity
- 6.6.3 Prolongation of qualification

7 Third-party check

Annex A (normative) Functional knowledge of micro-joining and oxygenation annealing apparatus

- A.1 General
- A.2 Sequences and procedures

Annex B (normative) Knowledge of micro-joining and oxygenation annealing technology

- B.1 General
- B.2 Requirements

Annex C (informative) Data report for micro-joining and oxygenation annealing, and testing of the test joints

Annex D (informative) Test results

Annex E (informative) Check list for qualification of personnel performing micro-joining, oxygenation annealing, and testing