

ISO 21904-3:2018-02 (E)

Health and safety in welding and allied processes - Requirements, testing and marking of equipment for air filtration - Part 3: Determination of the capture efficiency of on-torch welding fume extraction devices

| Contents | | Page |
|---|--|-------------|
| Foreword | | iv |
| Introduction | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Principle | 2 |
| 5 | Test equipment and materials | 2 |
| 5.1 | General requirement | 2 |
| 5.2 | Test equipment | 2 |
| 6 | Test procedure | 4 |
| 6.1 | Preliminary tests | 4 |
| 6.1.1 | Setting the shielding gas flow rate | 4 |
| 6.1.2 | Measuring the flow rates and determination of leakage | 4 |
| 6.1.3 | Establishing the arcing time for total fume emission rate test | 5 |
| 6.1.4 | Setting up the test equipment | 5 |
| 6.2 | Capture efficiency tests | 6 |
| 6.2.1 | General | 6 |
| 6.2.2 | Test procedure | 6 |
| 6.2.3 | Calculation of the results | 7 |
| 7 | Test parameters for generating capture efficiency data | 8 |
| 8 | Test report | 9 |
| Annex A (informative) Equipment notes | | 10 |
| Annex B (normative) Trial tests | | 12 |
| Annex C (informative) Examples of test chambers | | 14 |
| Annex D (normative) Test procedures | | 16 |
| Annex E (informative) Data processing for test method 3 | | 17 |
| Annex F (normative) Test parameters form to be filled | | 19 |
| Annex G (informative) Information about the necessity to measure leakage | | 20 |
| Bibliography | | 21 |