# ISO 21904-3:2018-02 (E)

## Health and safety in w elding and allied processes - Requirements, testing and marking of equipment for air filtration - Part 3: Determination of the capture efficiency of on-torch welding fume extraction devices

## Contents

Page


Foreword ..... iv

Introduction ..... v

1 Scope ..... 1

2 Normative references ..... 1

3 Terms and definitions ..... 1

4 Principle ..... 2

5 Test equipment and materials ..... 2
5.1 General requirement ..... 2
5.2 Test equipment ..... 2

6 Test procedure ..... 4
6.1 Preliminary tests ..... 4
6.1.1 Setting the shielding gas flow rate ..... 4
6.1.2 Measuring the flow rates and determination of leakage ..... 4
6.1.3 Establishing the arcing time for total fume emission rate test ..... 5
6.1.4 Setting up the test equipment ..... 5
6.2 Capture efficiency tests ..... 6
6.2.1 General ..... 6
6.2.2 Test procedure ..... 6
6.2.3 Calculation of the results ..... 7

7 Test parameters for generating capture efficiency data ..... 8

8 Test report ..... 9

Annex A (informative) Equipment notes ..... 10

Annex B (normative) Trial tests ..... 12

Annex C (informative) Examples of test chambers ..... 14

Annex D (normative) Test procedures ..... 16

Annex E (informative) Data processing for test method 3 ..... 17

Annex F (normative) Test parameters form to be filled ..... 19

Annex G (informative) Information about the necessity to measure leakage ..... 20

Bibliography ..... 21