

ISO 17633:2017-11 (E)

Welding consumables - Tubular cored electrodes and rods for gas shielded and non-gas shielded metal arc welding of stainless and heat-resisting steels - Classification

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Classification	2
5	Symbols and requirements	2
5.1	General	2
5.2	Symbol for the product	3
5.3	Symbol for the chemical composition of all-weld metal	3
5.4	Symbol for type of core	19
5.5	Symbol for shielding gas	19
5.6	Symbol for welding position	20
6	Mechanical test	20
6.1	Preheating and interpass temperatures	20
6.2	Pass sequence	21
7	Chemical analysis	21
8	Rounding procedure	21
9	Retests	22
10	Technical delivery conditions	22
11	Examples of designation	22
Annex A (informative)	Comparison charts of alloy designation according to nominal composition and alloy type	24
Annex B (informative)	Description of types of core -- Classification according to nominal composition	26
Annex C (informative)	Description of types of tubular cored electrodes and rods -- Classification according to alloy type	27
Annex D (informative)	Considerations on weld metal ferrite contents	28
Bibliography		31