

ISO 13918:2017-11 (E)

Welding - Studs and ceramic ferrules for arc stud welding

Contents		Page
Foreword		v
Introduction		vii
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols and abbreviated terms	2
5	Requirements	3
5.1	Ordering information	3
5.2	Dangerous substances	3
5.3	Product requirements	3
5.3.1	Dimensions and tolerances on dimensions, form and position	3
5.3.2	Coating	3
5.3.3	Materials and mechanical characteristics	3
5.3.4	Weldability	4
5.4	Durability	5
6	Dimensions of studs	5
6.1	General	5
6.2	Fully-threaded stud (FD)	6
6.3	Virtually fully-threaded stud (MD)	7
6.4	Partially threaded stud (PD)	8
6.5	Threaded stud with reduced shaft (RD)	9
6.6	Unthreaded stud (UD)	10
6.7	Insulation pin/nail (ND)	11
6.8	Stud with internal thread (ID)	12
6.9	Shear connector (SD)	13
6.10	Threaded stud with flange (PS)	14
6.11	Unthreaded stud (US)	16
6.12	Stud with internal thread (IS)	17
6.13	Threaded stud (PT)	18
6.14	Unthreaded stud (UT)	20
6.15	Stud with internal thread (IT)	21
7	Dimensions of ceramic ferrules	21
8	Manufacture	23
8.1	Fully-threaded stud (FD), virtually fully-threaded stud (MD), partially threaded stud (PD), threaded stud with reduced shaft (RD), unthreaded stud (UD), stud with internal thread (ID)	23
8.2	Shear connectors (SD)	23
9	Inspection	23
9.1	General	23
9.2	Chemical analysis	24
9.3	Mechanical tests	24
9.4	Sample size	24

10	Marking	24
10.1	Traceability	24
10.2	Studs	24
10.3	Ceramic ferrules	25
11	Designation	25
11.1	Studs	25
11.2	Ceramic ferrules	25
	Bibliography	26