# DIN EN ISO 9455-14:2017-12 (E)

## Soft soldering fluxes - Test methods - Part 14: Assessment of tackiness of flux residues (ISO 9455-14:2017)

## Contents

Page


**European foreword** ... **3**

**Foreword** ... **4**

**1 Scope** ... **5**

**2 Normative references** ... **5**

**3 Terms and definitions** ... **5**

**4 Principle** ... **5**

**5 Reagents and materials** ... **5**

**6 Apparatus** ... **6**

**7 Test pieces** ... **6**

**8 Procedure** ... **7**

8.1 Preparation of the test pieces ... 7

8.2 Heating the test piece ... 7

**9 Examination of the test piece** ... **8**

**10 Expression of results** ... **8**

**11 Test report** ... **8**