

DIN EN ISO 14114:2018-04 (E)

Gas welding equipment - Acetylene manifold systems for welding, cutting and allied processes - General requirements (ISO 14114:2017)

Contents		Page
European foreword		3
Foreword		4
1 Scope		5
2 Normative references		5
3 Terms and definitions		5
4 Design and materials		8
4.1 Requirements for the manifold system and its components		8
4.2 Materials of construction		9
5 Tests		9
5.1 Strength test		9
5.2 External gas tightness test		9
5.3 Decomposition blocker		9
6 Marking		10
7 Instructions for use		10
Annex A (normative) Configurations of acetylene manifold systems		11
Annex B (normative) Acetylene decomposition test procedure for decomposition blocker		16