ISO 5182:2016-08 (E)

Resistance welding - Materials for electrodes and ancillary equipment

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Classification 1
4.1 Group A -- Copper and copper alloys 1
4.2 Group B -- Sintered materials 1
4.3 Group C -- Dispersion-strengthened copper (DSC) alloys 2

5 Specifications 2
5.1 Requirements 2
5.2 Chemical composition 2
5.3 Mechanical properties 2
5.4 Electrical properties 2

6 Methods of test 2
6.1 Vickers hardness test 2
6.2 Electrical properties 2
6.3 Softening temperature test 3

7 Designation 3

8 Application 3

9 Hardness conversions 3

Annex A (informative) Typical applications 6

Annex B (informative) Hardness conversion 9

Annex C (informative) Corresponding national designations 10

Bibliography 11