

ISO 27307:2015-06 (E)

Thermal spraying - Evaluation of adhesion/cohesion of thermal sprayed ceramic coatings by transverse scratch testing

Contents		Page
Foreword		iv
Introduction		v
1 Scope		1
2 Normative references		1
3 Terms and definitions		1
4 Principle		1
5 Equipment and materials		2
6 Procedures of transverse scratch testing		2
6.1 General requirements for the testing specimen		2
6.2 Environmental conditions		2
6.3 Scratch testing on cross-section		2
6.4 Evaluation of failure mode		3
7 Scratch testing report		4
Annex A (informative) Typical coating failure modes after scratch testing		5
Annex B (normative) Transverse scratch testing record		6
Annex C (informative) Round robin test results of transverse scratch testing for plasma sprayed ceramic coatings		7
Bibliography		26