

ISO 17405:2014-07 (E)

Non-destructive testing - Ultrasonic testing - Technique of testing claddings produced by welding, rolling and explosion

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Ultrasonic test system	1
4.1	General	1
4.2	Requirements regarding probes	2
4.3	Additional requirements	2
4.4	Instrument settings	3
5	Preparation of the test object	7
6	Test procedure	8
6.1	General	8
6.2	Movement of probe	8
6.3	Checking the instrument setting	8
6.4	Recording levels	8
7	Test report	8
Annex A (informative) Determination of focal zone		10
Bibliography		11