

DIN EN ISO 8205-3:2013-04 (E)

Water-cooled secondary connection cables for resistance welding - Part 3: Test requirements (ISO 8205-3:2012)

Contents

Page

Foreword.....	3
1 Scope	4
2 Normative references	4
3 Tests.....	4
3.1 General.....	4
3.2 Leak tightness and pressure resistance of the water circuit.....	5
3.3 Water flow.....	5
3.4 Verification of flexibility at ends.....	5
3.4.1 General.....	5
3.4.2 Fixing of the cable	5
3.4.3 Measurements to be taken.....	5
3.4.4 Interpretation of results	5
3.5 Torsion.....	5
3.5.1 General.....	5
3.5.2 Test rig	5
3.5.3 Measurement to be taken.....	6
3.6 Measurement of insulation resistance	6
3.7 Determination of the impedance of the cable (only for cables in accordance with ISO 8205-1)	6
3.8 Determination of the resistance of the cable.....	6
3.9 Calculation of $\cos \phi$ (only for cables in accordance with ISO 8205-1)	8
3.10 Endurance test.....	8
3.10.1 Principle.....	8
3.10.2 Test apparatus	8
3.10.3 Adjustment parameters.....	8
3.10.4 Test cycle.....	8
3.10.5 Test procedure and duration	9
3.11 Test report	9