

DIN EN ISO 5173:2010-08 (E)

Destructive tests on welds in metallic materials - Bend tests (ISO 5173:2009)

Contents		Page
Foreword		3
1	Scope	4
2	Terms and definitions	4
3	Principle	5
4	Symbols and abbreviated terms	5
4.1	Symbols	5
4.2	Abbreviated terms	5
4.3	Figures corresponding to the abbreviations	6
5	Preparation of test specimens	9
5.1	General	9
5.2	Location	9
5.3	Marking	9
5.4	Heat treatment and/or ageing	9
5.5	Extraction	10
5.6	Specimen size	10
6	Conditions of testing	13
6.1	Etching	13
6.2	Testing	13
6.3	Diameter of former and roller	19
6.4	Distance between rollers	19
6.5	Bending angle	19
6.6	Bending elongation	19
7	Test results	19
8	Test report	20
Annex A (informative)	Example of a test report	21