DIN 32525-4:2010-05 (E)

Welding consumables - Testing of welding consumables by means of weld metal specimens - Part 4: Test piece for determining the hardness of surfacing

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Designation of the test piece 4

4 Test piece -- Preparation and materials 5

5 Preparation of the test piece 5
5.1 Procedure 5
5.2 Pass sequence and weld sequence 6

6 Machining of the test piece 7

7 Determination of hardness 7

8 Test report 7

Bibliography 9