ISO 2553:1992-10 (E)

Welded, brazed and soldered joints - symbolic representation on drawings

Contents

Page

1 Scope 1
2 Normative references 1
3 General 1
4 Symbols 2
4.1 Elementary symbols 2
4.2 Combinations of elementary symbols 5
4.3 Supplementary symbols 6
5 Position of the symbols on drawings 8
5.1 General 8
5.2 Relationship between the arrow line and the joint 8
5.3 Position of the arrow line 10
5.4 Position of the reference line 10
5.5 Position of the symbol with regard to the reference line 11
6 Dimensioning of welds 12
6.1 General rules 12
6.2 Main dimensions to be shown 12
7 Complementary indications 18
7.1 Peripheral welds 18
7.2 Field or site welds 18
7.3 Indication of the welding process 18
7.4 Sequence of information in the tail of the reference mark 18
8 Examples for application of spot and seam joints 19

Annexes

A Examples of use of symbols 22
B Guidance for converting drawings made in accordance with ISO 2553:1974 into the new system in accordance with ISO 2553:1991 50