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Resistance welding - Procedure for spot welding of uncoated and coated low carbon steels (ISO 14373:2006)

Contents	Page
5.1 5.2 8.1 8.2 8.3 9.1 9.2 9.3 9.4 10 10.1 10.2 10.3 10.4 10.5 11 Cooling of electrodes	10
Edge conditions, form of component, and weld spacing	8
Electrodes	8
Dimensions	8
Surface conditions	8
Steel grades	7
Material	7
Terms and definitions	5
Form	7
Symbols and abbreviated terms	7
Normative references	5
Foreword	3
Scope	4
Materials	8
Weld assessment	11
Weldability tests	11
Frequency of testing	11
General	11
Production tests	11
Weld quality requirements	12
Weld shear strength	12
Weld diameter	12
Weld fracture mode	12
Weld penetration and indentation	12
Weld appearance	13
Multi-weld arrays	13

Annex A (informative) Recommendations for spot welding equipment	15
Annex B (informative) Typical spot welding conditions	16
Annex C (informative) Partial list of steel types applicable to this International Standard	18
Bibliography	19