

DIN EN 13445-4/A2:2007-03 (E)

Unfired pressure vessels - Part 4: Fabrication

Contents		Page
Foreword		3
1	Scope	4
5	Manufacturing tolerances	4
6	Weld details	4
6.2	Vessels or parts made of more than one course	4
8	Manufacturing and testing of welds - Production test	4
8.1	General	4
8.2	Reference criteria	4
9	Forming of pressure parts	5
9.3	Forming procedures	5
9.3.1	Cold forming	5
9.4	Heat treatment after forming	5
9.4.1	General	5
10	Post weld heat treatment (PWHT)	6
Annex ZA (informative)	Relationship between this European Standard and the Essential Requirements of the EU Pressure Equipment Directive (97/23/EC)	7