

DIN EN 13480-6:2013-11 (E)

Metallic industrial piping - Part 6: Additional requirements for buried piping

Contents		Page
Foreword		3
1	Scope	5
2	Normative references	5
3	General	5
3.1	Safety	5
3.2	Routes	6
3.3	Depth of installation	6
3.4	Pipes marking and recording	6
3.5	Internal inspection provisions	6
3.6	Contents removal	6
3.7	Trench drainage	7
4	Materials	7
5	Design and calculation	7
5.1	Minimum wall thickness for buried piping	7
5.2	Design	7
6	Installation	9
6.1	Trenches	9
6.2	Pipe laying	9
6.3	Back filling	9
7	Sleeves or casings	10
8	Corrosion protection	10
8.1	General	10
8.2	Coatings	10
8.3	Cathodic protection	11
9	Examination and testing	11
Annex A (normative) Calculations for buried piping		12
Annex ZA (informative) Relationship between this European standard and the essential requirements of EU Directive 97/23/EC		36
Bibliography		37