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Butt-welding pipe fittings - Part 2: Non alloy and ferritic alloy steels with specific inspection requirements

Contents

Page

Foreword 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 7

4 Symbols 9

5 Designations 10
5.1 Designation of steel grades 10
5.2 Designation of fittings 10

6 Information to be supplied by the purchaser 10
6.1 Mandatory information 10
6.2 Options 11
6.3 Examples of an order 12

7 Resistance to internal pressure 12
7.1 General 12
7.2 Fittings of type A 12
7.3 Fittings of type B 13

8 Manufacturing process 13
8.1 Steelmaking process 13
8.2 Product making process for fittings and heat treatment 13

9 Technical requirements 17
9.1 General 17
9.2 Chemical composition 17
9.3 Mechanical properties 19
9.4 Weldability 24

10 Appearance and internal soundness 24

11 Dimensions and tolerances 25
11.1 Dimensions 25
11.2 Dimensional tolerances 39
11.3 End finishing 43

12 Inspection 44
12.1 Type of inspection 44
12.2 Inspection documents 44
12.3 Summary of inspection and testing 45

13 Sampling 46

22 13.1 Frequency of tests 46

13.2 Preparation of samples and test pieces 47

14 Test methods 48
14.1 Chemical analysis 48
14.2 Tensile test on the base material 49
14.3 Transverse tensile test on the weld 49
14.4 Hardness test 49
14.5 Weld bend test 49
14.6 Impact testing 49
14.7 Dimensional testing 50
14.8 Visual inspection 50
14.9 Non destructive testing 50
14.10 Material identification 53

15 Marking 53
15.1 Marking to be applied 53
15.2 Methods 54

16 Protection and packaging 54

33 Requirements of EU Directive 97/23/EC 123

Bibliography 125

Annex ZA (informative) Relationship between this European Standard and the Essential Annex A (informative) Determination of pressure factors and wall thickness 55

Annex B (informative) Pressure factor tables for Fittings of type A 79

Annex C (informative) Wall thickness tables for Fittings of type B 97

Annex D (informative) Recommended heat treatment temperatures 122