DIN EN 10253-4 :2008-06 (E)

Butt-welding pipe fittings_- Part_4: Wrought austenitic and austenitic-ferritic (duplex) stainless steels with specific inspection requirements

Contents

Page

Foreword **3**

Introduction **4**

1 Scope **5**

2 Normative references **5**

3 Terms and definitions **7**

4 Symbols **8**

5 Classification of grades and designation **9**

6 Information to be supplied by the purchaser **9**

7 Resistance to internal pressure **12**

8 Manufacturing process **12**

9 Technical requirements **14**

10 Appearance and internal soundness **22**

11 Dimensions and tolerances **23**

12 Inspection **31**

13 Sampling **33**

14 Test methods **35**

15 Marking **38**

16 Handling and packaging **38**

Annex A (normative) **Structural dimensions of fittings** **39**

Annex B (normative) **Determination of pressure factors and wall thickness** **46**

Annex C (normative) **Pressure factor tables for fittings of type A** **67**

Annex D (informative) **Wall thickness tables for fittings of type B** **80**

Annex ZA (informative) **Relationship between this European Standard and the Essential Requirements of the EU Directive 97/23/EC** **96**

Bibliography **97**