

DIN 8902:2020-08 (E)

Pressure resistant circular sight glasses of soda-lime-glass

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Dimensions and designation	6
5	Material	7
5.1	General	7
5.2	Strength	7
5.3	Thermal properties	7
5.3.1	Mean coefficient of linear thermal expansion	7
5.3.2	Allowable minimum/maximum temperature TS	7
5.3.3	Thermal shock endurance	8
5.4	Chemical resistance	8
5.5	Material imperfections	8
5.5.1	Blisters	8
5.5.2	Knots and streaks	8
5.5.3	Crystalline inclusions	8
6	Finish	9
7	Limit dimensions, form and position tolerances, edge conditions	9
7.1	Limit dimensions	9
7.2	Tolerances of form and position	10
7.3	Chamfer on the sight glass	10
8	Testing	10
8.1	General	10
8.2	Thermal shock endurance	11
8.3	Dimensional deviations	11
8.4	Material imperfections	11
9	Marking	11
10	Packaging	12
11	Installation, safety requirements	13
Annex A (informative) Explanatory notes		14
A.1	Mechanical strength	14
A.2	Maximum application temperature	14
A.3	Chemical resistance	15
Bibliography		16
Figures Figure 1 -- Schematic diagram of a possible installation of a sight glass		6

Figure 2 -- Form and position tolerances, chamfer on a sight glass	9
Figure 3 -- Spaces for marking	12
Figure A.1 -- Loss in mass of sight glasses	15
Tables Table 1 -- Dimensions and maximum allowable pressure	6
Table 2 -- Permissible frequency of blisters	8
Table 3 -- Limit dimensions for diameter and thickness	9
Table 4 -- Flatness, parallelism	10
Table 5 -- Chamfer on the sight glass	10
Table 6 -- Dimensions of spaces for marking	12