

ISO 6336-2:2006-09 (E)

Calculation of load capacity of spur and helical gears - Part 2: Calculation of surface durability (pitting)

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms, definitions, symbols and abbreviated terms	2
4	Pitting damage and safety factors	2
5	Basic formulæ	3
5.1	General	3
5.2	Safety factor for surface durability (against pitting), SH	3
5.3	Contact stress, H	3
5.4	Permissible contact stress, HP	5
6	Zone factor, ZH, and single pair tooth contact factors, ZB and ZD	9
6.1	Zone factor, ZH	9
6.2	Single pair tooth contact factors, ZB and ZD, for $u \leq 2$	10
6.3	Single pair tooth contact factors, ZB and ZD, for $u > 2$	11
7	Elasticity factor, ZE	11
8	Contact ratio factor, Z	12
8.1	Determination of contact ratio factor, Z	13
8.2	Calculation of transverse contact ratio, ϵ_α , and overlap ratio, ϵ_β	14
9	Helix angle factor, Z β	15
10	Strength for contact stress	16
10.1	Allowable stress numbers (contact), H lim, for Method B	16
10.2	Allowable stress number values for Method BR	16
11	Life factor, ZNT (for flanks)	16
11.1	Life factor ZNT: Method A	17
11.2	Life factor ZNT: Method B	17
12	Influence of lubricant film, factors ZL, Z v and ZR	18
12.1	General	18
12.2	Influence of lubricant film: Method A	19
12.3	Influence of lubricant film, factors ZL, Z v and ZR: Method B	19
13	Work hardening factor, ZW	24
13.1	Work hardening factor, ZW: Method A	24
13.2	Work hardening factor, ZW: Method B	25
14	Size factor, ZX	29
Annex A (informative)	Start of involute	30
Bibliography		33