

ISO 18629-44 :2006-08 (E)

Industrial automation systems and integration_ - Process specification language_ - Part_44: Definitional extension: Resource extensions

Contents	Page
1	Scope..... 1
2	Normative References..... 1
3	Terms, definitions, and abbreviations 1
3.1	Terms and definitions 1
3.2	Abbreviations..... 4
4	General information on ISO 18629 4
5	Organization of this part of ISO 18629..... 5
6	Resource roles..... 6
6.1	Primitive lexicon of the Resource roles 6
6.2	Defined lexicon for concepts of Resource roles 6
6.3	Core theories required by Resource roles 6
6.4	Definitional extensions required by Resource roles 7
6.5	Definitions of concepts for Resource roles 7
6.5.1	reusable 7
6.5.2	possibly_reusable..... 7
6.5.3	renewable 8
6.5.4	weakly_reusable..... 8
6.5.5	consumable 9
6.5.6	possibly_consumable 9
6.5.7	weakly_consumable 10
6.5.8	wearable 10
7	Capacity-based concurrency 11
7.1	Primitive lexicon of Capacity-based concurrency 11
7.2	Defined lexicon for concepts of Capacity-based concurrency..... 11
7.3	Theories required by Capacity-based concurrency 11
7.4	Definitional extensions required by Capacity-based concurrency..... 12
7.5	Definitions of Capacity-based concurrency 12
7.5.1	exclusive_use 12
7.5.2	capacity_based 12
7.5.3	unary_resource..... 12
7.5.4	capacitated_resource..... 12
7.5.5	uniform_demand 13
7.5.6	layout 13
8	Resource sharability..... 13
8.1	Primitive lexicon of Resource sharability 13
8.2	Defined lexicon of Resource sharability..... 13
8.3	Theories required by Resource sharability..... 14
8.4	Definitional extensions required by Resource sharability 14
8.5	Definitions of Resource sharability 15
8.5.1	consumes_quantity..... 15
8.5.2	strict_consumes_quantity..... 15
8.5.3	produces_quantity 15
8.5.4	strict_produces_quantity 15
8.5.5	uses_quantity 16
8.5.6	creates 16
8.5.7	destroys 16
8.5.8	fixed_quantity 16
8.5.9	nonreplenishable 17
8.5.10	uses 17

8.5.11	consumes.....	17
8.5.12	strict_consumes.....	17
8.5.13	produces.....	17
8.5.14	strict_produces.....	18
8.5.15	provides_quantity.....	18
8.5.16	provides.....	18
9	Resource set-based activities.....	18
9.1	Primitive lexicon of Resource set-based activities.....	18
9.2	Defined lexicon of Resource set-based activities.....	18
9.3	Theories required by Resource set-based activities.....	19
9.4	Definitional extensions required by Resource set-based activities.....	19
9.5	Definitions of Resource set-based activities.....	19
9.5.1	nondet_select.....	19
9.5.2	nondet_set_select.....	20
9.5.3	nondet_quantity_select.....	20
9.5.4	requires_set.....	20
9.5.5	requires_full_set.....	21
9.5.6	nondet_res_activity.....	21
10	Substitutable resources.....	21
10.1	Primitive lexicon of Substitutable resources.....	21
10.2	Defined lexicon of Substitutable resources.....	21
10.3	Theories required by Substitutable resources.....	22
10.4	Definitional extensions required by Substitutable resources.....	22
10.5	Definitions of Substitutable resources.....	22
10.5.1	superpose_select.....	22
10.5.2	homogeneous_set.....	23
10.5.3	set_contention.....	23
11	Homogeneous sets.....	23
11.1	Primitive lexicon of Homogeneous sets.....	23
11.2	Defined relations of Homogeneous sets.....	23
11.3	Core theories required by Homogeneous sets.....	24
11.4	Definitional extensions required by Homogeneous sets.....	24
11.5	Definitions of Homogeneous sets.....	24
11.5.1	pile.....	24
11.5.2	stock.....	24
11.5.3	pool.....	25
11.5.4	pool_demand.....	25
11.5.5	uses_pile.....	25
11.5.6	consumes_pile.....	26
11.5.7	produces_pile.....	26
12	Resource pools.....	26
12.1	Primitive lexicon of Resource pools.....	26
12.2	Defined lexicon of Resource pools.....	26
12.3	Theories required by Resource pools.....	26
12.4	Definitional extensions required by Resource pools.....	27
12.5	Definitions of Resource pools.....	27
12.5.1	resource_pool.....	27
12.5.2	conservative_pool.....	27
12.5.3	material_pool.....	28
13	Inventory resource sets.....	28
13.1	Primitive lexicon of Inventory resource sets.....	28
13.2	Defined lexicon of Inventory resource sets.....	28
13.3	Theories required by Inventory resource sets.....	28
13.4	Definitional extensions required by Inventory resource sets.....	29
13.5	Definitions of Inventory resource sets.....	29

13.5.1	inventory_resource.....	29
13.5.2	inventory_pool.....	29
13.5.3	inventory_contains.....	30
14	Processor activities.....	30
14.1	Primitive lexicon of Processor activities.....	30
14.2	Defined lexicon of Processor activities.....	30
14.3	Theories required by Processor activities	31
14.4	Definitional extensions required by Processor activities	31
14.5	Definitions of Processor activities	31
14.5.1	processor_activity	31
14.5.2	processor_resource.....	32
14.5.3	input_material	32
14.5.4	output_material	32
15	Resource paths	32
15.1	Primitive lexicon of Resource paths	32
15.2	Defined lexicon of Resource paths	32
15.3	Theories required by Resource paths	33
15.4	Definitional extensions required by Resource paths.....	33
15.5	Definitions of Resource paths.....	33
15.5.1	next_processor_path	33
15.5.2	pro_precedes	34
15.5.3	resource_path.....	34
15.5.4	initial_resource_path.....	34
15.5.5	final_resource_path.....	35
Annex A (normative) ASN.1 Identifier of ISO 18629-44		36
Annex B (informative) Example of process description using ISO 18629-44		37
Bibliography		47
Index.....		48

Figures

Figure B1: TOP level process for manufacturing a GT350 [4]	38
Figure B.2: PROCESS for manufacturing the 350–Engine [4]	40
Figure B.3: PROCESS for manufacturing the 350–Block [4]	43
Figure B.4: PROCESS for manufacturing the 350–Harness [4].....	45