ISO 17104:2026-02 (E)

Rotary tools for threaded fasteners - Impulse and impulsing tools - Performance test method

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms, definitions and symbols ... **1**

4 Method for measurement of performance ... **5**

4.1 General rules for performance tests ... 5

4.1.1 Measurements ... 5

4.1.2 Ambient conditions ... 5

4.1.3 Test installation ... 6

4.1.4 Test tool ... 6

4.1.5 Test tool condition ... 6

4.1.6 Power media ... 6

4.2 Test fixtures ... 8

4.2.1 General ... 8

4.2.2 Test joint ... 9

4.2.3 Measuring devices ... 12

4.3 Test method ... 13

4.3.1 Overview of test procedure ... 13

4.3.2 Determination of torque factor, K ... 14

4.3.3 Calculation of mean torque factor, $\overline{K}$ ... 16

4.3.4 Reconfirmation of mean torque factor, $\overline{K}$ ... 17

4.3.5 Performance test ... 17

5 Comparison with built-in torque measurement systems ... **18**

6 Evaluation of test results ... **18**

6.1 Correlated torque scatter ... 18

6.2 Correlated torque scatter over a defined range of torque adjustment ... 19

7 Presentation of test results ... **19**

7.1 Test report ... 19

Annex A (informative) **Explanation and justification of the method** ... **21**

Annex B (informative) **Explanation of electric impulsing tools** ... **25**

Annex C (informative) **Non-normative use of the methods defined in this document** ... **26**

Annex D (informative) **Examples of test report and worksheet for tool performance test** ... **28**

Annex E (informative) **Non-normative use of the methods defined in this document** ... **32**

Bibliography ... **37**