

ISO 23316-2:2023-09 (E)

Tractors and machinery for agriculture and forestry - Electrical high-power interface 700 V DC / 480 V AC - Part 2: Physical interface

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	3
4	Connector requirements	3
4.1	General function description	3
4.2	Detailed function description	3
4.3	Geometric requirements	3
4.3.1	General	3
4.3.2	Interface geometric definition	3
4.4	Connector external requirements	30
4.5	Phase contacts	30
4.5.1	General	30
4.5.2	AC/DC current	31
4.5.3	AC/DC voltage ratings	31
4.5.4	Withstand voltage	31
4.5.5	Clearance and creepage distances	31
4.5.6	Rated continuous current	32
4.5.7	Contact resistance	32
4.5.8	Protection against access	32
4.5.9	Reference altitude	32
4.6	Protective bonding conductor (PBC) contact	32
4.7	DC interlock	32
4.8	Communication contacts and link segment	33
4.8.1	General aspects	33
4.8.2	Communication contacts requirements	33
4.8.3	Communication link segment requirements	34
4.8.4	Cross talk from environment	34
4.9	EMC shielding	35
4.9.1	Connector shielding	35
4.9.2	Communication pins shielding	35
4.9.3	Shields performance	36
4.10	Connecting sequences	39
4.10.1	Connecting sequence	39
4.10.2	Disconnecting sequence	40
4.11	Connector pinning	40
4.11.1	Tractor side	41
4.11.2	Implement side	41
4.12	Insulation resistance	42
4.13	Connecting procedure	42
4.14	Mechanical loads	42
4.15	Ingress protection level of components	42
4.15.1	Requirements	42
4.15.2	Implement connector park housing	42
4.15.3	Cover	43
4.16	Environmental conditions	43
4.17	Durability	43

4.18	Marking	43
4.18.1	Accessories marking	43
4.18.2	Pin marking	43
4.18.3	Markings shall be indelible and easily legible.	43
5	Environmental qualification tests	44
5.1	General	44
5.1.1	Requirement	44
5.1.2	Test sequence	44
5.1.3	Test methods	44
5.2	Examination of product	44
5.3	Insulation resistance	44
5.4	Connection resistance	45
5.5	Pressure washing, cleaning	45
5.6	Ultraviolet effects	45
5.7	Connecting and disconnecting forces	45
5.8	Durability	45
5.8.1	General	45
5.8.2	Test A	46
5.8.3	Test B	46
5.9	Salt environment	46
5.10	Thermal shock	46
5.11	Chemical and liquid immersion	46
5.12	Vibration	46
5.13	Shock	47
5.14	Drop tests	47
5.14.1	General	47
5.14.2	Test 1	47
5.14.3	Test 2	47
5.14.4	Test 3	48
5.15	Terminal retention/Plug pull test	48
5.16	Ice water shock test	48
5.17	Current test	48
5.18	Break-away test	48
5.19	Communication	48
5.20	Gravel bombardment	48
5.21	Corrosive atmosphere	49
5.22	Storage	49
5.23	Over rolling test	49
5.24	Composite temperature/humidity/current cyclic test	49
5.24.1	General	49
5.24.2	Severities	49
5.25	Dust test	51
5.26	Marking test	51
	Annex A (informative) Qualification test sequence example	52
	Annex B (informative) System and interface	57
	Bibliography	58