DIN EN ISO 23779:2025-05 (E)

Shot blasting machinery - Safety and environmental requirements (ISO 23779:2024)

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **2**

3 Terms and definitions ... **3**

4 Significant hazards, environmental impact and energy usage ... **4**
4.1 General ... 4
4.2 Significant hazards ... 4
4.3 Environmental impact and energy usage ... 5

5 Safety requirements, protective measures, risk reduction measures ... **5**
5.1 General ... 5
5.2 Guards and doors ... 5
5.3 Electrical equipment ... 5
5.4 Emergency stop ... 5
5.5 Control systems ... 5
5.6 Wheel blaster ... 6
5.7 Air blaster ... 7
5.8 Blasting chamber ... 8
5.9 Shot blasting media transport and recovery system ... 11
5.10 Power and driving devices ... 12
5.11 Loading and unloading systems for workpieces ... 12
5.12 Wear related hazards ... 13
5.13 Static electricity ... 14
5.14 Noise ... 14
5.14.1 Measures for reducing noise at source at the design stage ... 14
5.14.2 Noise emission measurement and declaration ... 15
5.15 Substances ... 15
5.16 Integration with external equipment ... 17

6 Energy-efficiency and reduction of environmental impact ... **18**
6.1 General ... 18
6.2 Acquisition ... 18
6.3 Production ... 18
6.4 Use ... 18
6.4.1 Input ... 18
6.4.2 Output ... 19
6.5 End of life ... 19

7 Verification of the safety requirements and/or measures ... **19**

8 Information for use ... **20**
8.1 General ... 20
8.2 Instruction handbook ... 20
8.2.1 Information related to installation ... 20
8.2.2 Information related to operation ... 20
8.2.3 Information related to maintenance ... 20
8.3 Marking ... 21

Annex A (informative) **Figures of shot blasting machinery** ... **22**

Annex B (normative) **Noise test code** ... **25**

Annex C (informative) **Interfaces of shot blasting machinery to ancillary machinery** ... **30**

Bibliography ... **31**