

ISO 21789:2022-07 (E)

Gas turbine applications - Safety

Contents		Page
Foreword		vii
Introduction		viii
1 Scope		1
2 Normative references		2
3 Terms and definitions		4
4 List of significant hazards		6
5 Safety requirements		6
5.1 General.....		6
5.2 Risk assessment.....		6
5.2.1 Risk assessments requirements.....		7
5.2.2 As low as reasonably practical.....		8
5.3 Modifications and replacement parts.....		8
5.4 Foreseeable misuse.....		8
5.5 Lifetime.....		8
5.6 Hazard combinations.....		8
5.7 Noise reduction at design stage.....		8
5.8 Mechanical.....		9
5.8.1 Guarding.....		9
5.8.2 Accessibility for maintenance.....		9
5.8.3 Casing design.....		10
5.8.4 Gas turbine compressor surge.....		10
5.8.5 Stability and handling.....		10
5.8.6 Overload of couplings, rotating shafts and gears due to torque.....		11
5.8.7 Vibration.....		11
5.8.8 Mechanical failure caused by corrosion.....		11
5.8.9 Design methods and materials.....		11
5.8.10 Gas turbine temperatures.....		12
5.8.11 Environmental loads.....		12
5.8.12 Assembly features.....		12
5.8.13 Couplings.....		12
5.8.14 Rotor bearings.....		12
5.8.15 Rotating part failure.....		12
5.8.16 Foreign object damage (FOD) screen.....		13
5.8.17 Gearbox.....		13
5.8.18 Starting systems.....		13
5.8.19 Low ambient temperature conditions.....		14
5.9 Gas turbine compressor air inlet system.....		14
5.9.1 General.....		14
5.9.2 Inlet air contamination.....		14
5.9.3 Icing monitoring and prevention.....		14
5.9.4 Implosion protection.....		15
5.9.5 Inlet explosion protection.....		15
5.9.6 Waste disposal through combustion.....		16
5.9.7 Recirculation.....		16
5.9.8 Gas turbine compressor air inlet ducting.....		16
5.10 Fuel systems.....		17
5.10.1 General.....		17
5.10.2 Fuel supply quality and supply conditions.....		17
5.10.3 Pressure (leakage) testing.....		17
5.10.4 Fuel supply heating.....		17
5.10.5 Gas fuel systems.....		17
5.10.6 Liquid fuel systems.....		21

5.10.7	Multi-fuel systems.....	25
5.10.8	Fuel purging.....	25
5.10.9	Fuel drainage.....	26
5.11	Combustion supervision.....	26
5.11.1	General.....	26
5.11.2	Requirements for ignition.....	26
5.11.3	Extinction safety time.....	27
5.12	Exhaust system.....	27
5.12.1	Damper controls.....	27
5.12.2	Flexible joint location.....	27
5.12.3	Exhaust outlet.....	27
5.12.4	Explosion protection.....	27
5.13	Enclosures.....	28
5.13.1	General.....	28
5.13.2	Enclosure structure.....	29
5.13.3	Enclosure fire precautions.....	29
5.13.4	Explosion prevention and protection — Area classification — Ventilation.....	29
5.13.5	Gas detection.....	29
5.13.6	Enclosure purging.....	30
5.13.7	Flammable mist.....	30
5.13.8	Access and doors.....	30
5.13.9	Entrapment.....	31
5.14	Lighting.....	31
5.15	Fire precautions.....	31
5.15.1	General.....	31
5.15.2	Structural fire risk reduction.....	31
5.15.3	Flammable fluids mitigation and containment.....	31
5.15.4	Fire protection.....	32
5.15.5	Fire detection.....	32
5.15.6	Fire extinguishing systems.....	33
5.15.7	Water mist extinguishant.....	34
5.15.8	Extinguishing system controls.....	34
5.15.9	Escape.....	36
5.15.10	Uncontrolled release of media and loss of propellant pressure.....	36
5.15.11	Vessel thermal relief (burst disc).....	36
5.15.12	Propellant vessels.....	36
5.15.13	Release of extinguishant into gas turbine halls, control rooms, etc.....	36
5.16	Hazardous area classification and explosion prevention and protection.....	37
5.16.1	General.....	37
5.16.2	Area classification.....	37
5.16.3	Explosion prevention.....	37
5.16.4	Avoidance or reduction of effective ignition sources.....	38
5.16.5	Reduction of explosion effects in an enclosed space.....	39
5.17	Ventilation.....	41
5.17.1	General.....	41
5.17.2	Cooling.....	41
5.17.3	Heating.....	41
5.17.4	Hazardous area control.....	41
5.17.5	Hot surfaces.....	41
5.17.6	Ventilation inlet location.....	42
5.17.7	Ventilation inlet filtration.....	42
5.17.8	Ventilation inlet ducting.....	42
5.17.9	Ventilation outlet location.....	42
5.17.10	Ventilation monitoring.....	42
5.18	Fans.....	43
5.18.1	Fan guards and structural failure.....	43
5.18.2	Air blast oil coolers.....	43
5.18.3	Sparking of fan blades.....	43

5.19	Flammable gas detection	43
5.19.1	Type / selection principles	43
5.19.2	Location principles	43
5.19.3	Settings	44
5.19.4	Enclosures containing hot surfaces — Screening tool	44
5.19.5	Maintenance and calibration	44
5.20	Control and automatic protection systems	44
5.20.1	General	44
5.20.2	Environmental suitability	45
5.20.3	Ergonomics	45
5.20.4	Failure	45
5.20.5	Calibration	45
5.20.6	Testing	45
5.20.7	Speed control	46
5.20.8	Gas turbine emergency shutdown system	46
5.20.9	Interlocks	47
5.20.10	Cyber security	47
5.21	Electrical	47
5.21.1	Design/Installation	47
5.21.2	Isolation and stored energy	47
5.21.3	Electrostatic energy and bonding	48
5.21.4	Water ingress	48
5.21.5	Lightning	49
5.21.6	Electromagnetic compatibility (EMC)	49
5.21.7	Battery installations	49
5.21.8	Electrical overload	49
5.21.9	Electrical power failure	49
5.22	Drains, vents and bleeds	50
5.22.1	General	50
5.22.2	Vents for flammable gases	50
5.22.3	Toxic and hazardous emissions	50
5.22.4	Gas turbine compressor bleeds	51
5.23	Pressure equipment	51
5.23.1	General	51
5.23.2	Design	51
5.23.3	Hazards	51
5.23.4	Misuse	51
5.23.5	Handling and operation	51
5.23.6	Isolation, draining and venting	52
5.23.7	Fluid injection	52
5.23.8	Assemblies	52
5.23.9	Safety accessories	54
5.23.10	Flexible piping (and metal hoses)	54
5.23.11	External fire	55
5.23.12	Material embrittlement and corrosion	55
5.23.13	Ultra-violet (UV) resistant pipework	55
5.24	Auxiliary systems	55
5.24.1	Lubrication systems	55
5.24.2	Water systems	56
5.24.3	Hydraulic and pneumatic systems	56
5.24.4	Utility air supplies	56
5.25	Installation in a hazardous area	56
5.26	Unenclosed gas turbines in a hall	57
5.27	Decommissioning and disposal	58
6	Compliance verification	58
6.1	Quality assurance	58
6.2	Verification of safety requirements	58

7	Information for use	58
7.1	General	58
7.2	Language	59
7.3	Packaging	59
7.4	Commissioning	59
7.5	Operation	60
	7.5.1 General	60
	7.5.2 Safety instructions and emergency procedures	60
7.6	Enclosure access	61
	7.6.1 General	61
	7.6.2 Risk assessment for accessing enclosures	62
	7.6.3 Limitations under operational conditions	62
	7.6.4 Limitations under non-operational conditions	62
	7.6.5 Access during commissioning and re-commissioning	62
	7.6.6 Installations in a hazardous area	63
	7.6.7 Stray electric currents	63
7.7	Maintenance	63
	7.7.1 General	63
	7.7.2 General maintenance hazards	63
	7.7.3 Accessibility, isolation and energy dissipation	64
	7.7.4 Pressure equipment	64
	7.7.5 Fire protection systems	65
	7.7.6 Gas detectors	65
	7.7.7 Control systems: maintenance, calibration and testing	65
	7.7.8 Hazardous materials and substances	66
7.8	Warning signs and notices	66
7.9	Noise	67
7.10	Permit to work (PTW)	67
7.11	Training	67
7.12	Decommissioning and disposal	68
	Annex A (informative) List of significant hazards	69
	Annex B (normative) Verification of safety requirements and/or measures	81
	Bibliography	86