ISO/TS 6336-21:2022-05 (E)

Calculation of load capacity of spur and helical gears - Part 21: Calculation of scuffing load capacity - Integral temperature method

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**
3.1 Terms and definitions ... 1
3.2 Symbols and units ... 1

4 Field of application ... **4**
4.1 General ... 4
4.2 Scuffing damage ... 4
4.3 Integral temperature criterion ... 5

5 Influence factors ... **5**
5.1 Mean coefficient of friction, μ_{mC} ... 5
5.2 Run-in factor, X_E ... 8
5.3 Thermal flash factor, X_M ... 8
5.4 Pressure angle factor, $X_{\alpha\beta}$ ... 9

6 Calculation ... **10**
6.1 Cylindrical gears ... 10
6.1.1 General ... 10
6.1.2 Scuffing safety factor, S_{intS} ... 10
6.1.3 Permissible integral temperature, ϑ_{intP} ... 10
6.1.4 Integral temperature, ϑ_{int} ... 11
6.1.5 Flash temperature at pinion tooth tip, ϑ_{flaE} ... 11
6.1.6 Bulk temperature, ϑ_M ... 11
6.1.7 Mean coefficient of friction, μ_{mC} ... 12
6.1.8 Run-in factor, X_E ... 12
6.1.9 Thermal flash factor, X_M ... 12
6.1.10 Pressure angle factor, $X_{\alpha\beta}$ ... 12
6.1.11 Geometry factor at tip of pinion, X_{BE} ... 12
6.1.12 Approach factor, X_Q ... 13
6.1.13 Tip relief factor, X_{Ca} ... 14
6.1.14 Contact ratio factor, X_ε ... 15
6.2 Scuffing integral temperature ... 17
6.2.1 General ... 17
6.2.2 Scuffing integral temperature, ϑ_{intS} ... 18
6.2.3 Relative welding factor, X_{WrelT} ... 22

Annex A (informative) **Examples** ... **23**

Annex B (informative) **Contact-time-dependent scuffing temperature** ... **32**

Bibliography ... **37**