DIN EN ISO 29461-2:2024-06 (E)

Air intake filter systems for rotary machinery - Test methods - Part 2: Filter element endurance test in fog and mist environments (ISO 29461-2:2022)

Contents

Page

European foreword ... **4**

Foreword ... **5**

Introduction ... **6**

1 Scope ... **7**

2 Normative references ... **7**

3 Terms and definitions ... **7**

4 Symbols and abbreviated terms ... **9**

5 General requirements ... **10**

6 Test conditions ... **10**
6.1 Test air ... 10
6.2 Test water ... 10

7 Test rig and equipment ... **11**
7.1 Test rig ... 11
7.2 Water spray device ... 12
7.3 Humidifying device ... 12
7.4 Water collecting groove ... 12

8 Qualification of test rig and apparatus ... **12**
8.1 Pressure system test ... 12
8.2 Air leakage test ... 12
8.3 Air velocity uniformity in the test duct ... 12
8.4 Pressure drop of test duct with no test filter installed ... 12
8.5 Stability of wet environment ... 12
8.6 Water fog concentration and sedimentation check ... 13
8.7 Water tightness test with no test filter installed ... 13
8.8 Water droplet size distributions ... 13
8.9 Summary of qualification requirements ... 13
8.10 Apparatus maintenance ... 14

9 Test procedure ... **14**
9.1 Preparation of filter to be tested ... 14
9.2 Initial pressure drop ... 15
9.3 Test procedure for water endurance performance of filter elements ... 15
9.3.1 General ... 15
9.3.2 Wet equilibrium pre-treatment ... 15
9.3.3 Water fog test ... 16
9.4 Water penetration ratio ... 16

10 Test report ... **16**
10.1 General ... 16
10.2 Interpretation of test reports ... 17
10.3 Summaries of test results ... 17
10.4 Water fog mass and pressure drop ... 18
10.5 Marking ... 18

Annex A (informative) **Resistance to air flow and water generation mass calculation** ... **19**

Annex B (informative) **Water endurance test for vertical installed air filters** **20**
Annex C (informative) **Water endurance of air filter elements without wet equilibrium pre-treatment** **22**
Annex D (normative) **Water penetration ratio test** **24**
Annex E (informative) **Leak detection and first water droplet detection procedure** **25**
Annex F (informative) **Examples of completed test reports** **28**
Bibliography **36**